

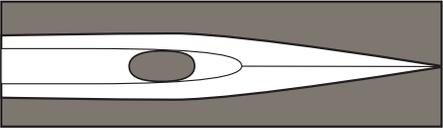
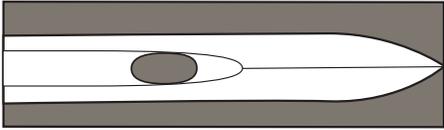
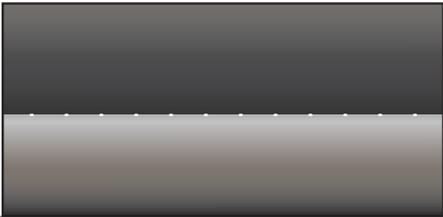
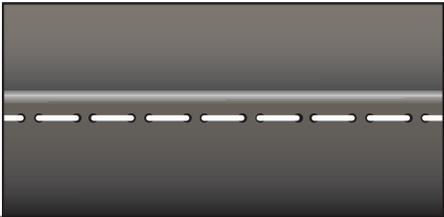
Siltech Sewing Recommendations

100% Silicone Products are the ultimate in coated fabric technology.

We recommend the following sewing procedures:

1. 6-7 stitches per inch
2. #30 thread with a #18 needle (see picture 2) or
3. #20 thread with a #18 needle
4. Needle #18 and #19 should be of SD1 series for sewing
5. Or a #19 for DI series suitable for wire pressing process
6. Adding a lock stitch to protect sewing
7. Make sure timing on sewing machine is calibrated otherwise it will cause needle drag on the way out of the hole. Avoid machine with a sharp edge on pressor foot, it will cut the surface.

NOTE: use of a welt cord is NOT recommended

Recommendation of thread and needles			
Needle Brand	SCHMETZ (or other brand)		
Series	SD1		DI
Needle Size	#19 (134-35 SD1) (2134-35 SD1) (DP X 35 SD1)	#18 (135 X 17 SD1) (DP X 17 SD1)	#19 (134-35 DI) (DP X 35 DI)
			
Seam Types	Superimposed Seam		Lapped Seam/ Decorative Seam
			
Thread	If you use thread #20, the suggested minimum size of needle is #19, and please use needle #18 for thread #30.		
Note	The recommended needle brand above is only an example, you can use another similar one.		